Syntheses of D- and L-Mannose, Gulose, and **Talose via Diastereoselective and Enantioselective Dihydroxylation Reactions**

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The de novo enantioselective synthesis of the hexoses stands as a challenge to asymmetric catalysis.¹ Despite some germinal efforts toward the hexoses, notably by Masamune/Sharpless (epoxidation),² Danishefsky (Diels-Alder),³ Johnson/Hudlicky (enzymatic desymmetrization),⁴ and Wong/Sharpless (osmium/enzyme),⁵ there still does not exist a practical, nonenzymatic route to the hexoses.⁶ As part of our program aimed at investigating the biological role of oligosaccharides, we are interested in the synthesis of analogues of the anti-HIV agent kakelokelose (Scheme 1). Kakelokelose is a polysulfated β -oligomannosugar, isolated as an oligomer from the Pacific tunicate Didemnum molle. It has been proposed that the biologically active form is an oligosaccharide.⁷ We are particularly interested in studying oligosaccharide analogues of the all D-, all L-, and mixed D,Loligosugar structures. Consequently, we required an efficient approach to both D- and L-mannose. The ideal route would allow for the synthesis of other mixed D- and L-oligosaccharides, such as the D-mannose-L-gulose portion of bleomycin.8 Herein, we would like to present our discovery of an expeditious route to mannose, gulose, or talose using Sharpless's dihydroxylation reaction to set the D- or L-configuration depending on the ligand used.

We have targeted differentially protected D- and Lmannose 1 as building blocks for the assembly of analogues of kakelokelose (Scheme 1). We desired a route in which the synthetic efficiency is better than traditional protection/ deprotection strategies from mannose and is amenable to both D- and L-mannose. The ideal synthesis should also start from a commercially available starting material that is even cheaper than D-mannose.9,10 The strategy outlined below has led to a highly stereocontrolled synthesis of D- or L-mannose in only five steps and in approximately 39% yield from furfural (Scheme 2). Our approach relies upon the use of

(1) For a good review: Zamoiski, A.; Banaszek, A.; Grynkiewicz, G. Adv. Carbohydr. Chem. Biochem. 1982, 40, 1.

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- (5) Henderson, I.; Sharpless, K. B.; Wong, C.-H. J. Am. Chem. Soc. 1994, 116, 558-561

(6) Recently Wong has developed a route to a mixture of glucose and fructose using an enzymatic process: Gijsen, H. J. M.; Qiao, L.; Fitz, W.; Wong, C.-H. Chem. Rev. 1996, 96, 443-73.

(7) Riccio, R.; Kinnel, R. B.; Bifulco, G.; Scheur, P. J. Tetrahedron Lett. 1996, 37, 1979.

(8) For a recent total synthesis of bleomycin, see: (a) Boger, D. L.; Honda, T. J. Am. Chem. Soc. **1994**, 116, 5647–5656. (b) Boger, D. L.; Honda, T.; Menezes, R. F.; Colletti, S. L. J. Am. Chem. Soc. **1994**, 116, 5631–5646. (c) Boger, D. L.; Teramoto, S.; Zhou, J. C. J. Am. Chem. Soc. **1994**, *116*, 5631–5646. (c Boger, D. L.; Teramoto, S.; Zhou, J. C. J. Am. Chem. Soc. **1995**, *117*, 7344-7356.

(9) According to the Aldrich catalog, on a per gram basis D-mannose cost 35 times more than furfural and for L-mannose the cost ratio is 4000.

(10) Furfural is commercially produced by Great Lakes Chemical. For a convenient laboratory procedure, see: Adams, R.; Voorhees, V. Organic Syntheses, Wiley: New York, 1921; Collect. Vol. I, p 280.



catalytic asymmetric osmium chemistry on vinylfuran 3 developed by Ogasawara¹¹ and augments the earlier work of Achmatowicz.12

To accomplish this goal we, as have others, recognized that substituted furyl alcohols possess the proper C-5 stereochemistry for the hexopyranoses.¹³ Crucial to this approach is a simple three-step route toward pyranone 6b (Scheme 3). We envision **6b** as the linchpin molecule that will be amenable for the synthesis of all the possible stereoisomers of the hexoses. A key part of this sequence is our ability to convert furfural into an ether solution of vinylfuran.¹⁴ This one-step in situ process for the generation of vinylfuran constitutes a significant improvement in terms of overall efficiency. A 2 M solution of vinylfuran can be used directly in the t-BuOH/H₂O AD-mix reaction mixture developed by Sharpless.^{12,15} The (DHQ)₂Phal ligand gave an 85% yield of (R) diol 2(R) from furfural in 90% ee.¹⁶ The (DHQD)₂Phal ligand afforded (S) diol 2(S) in an 85% yield with a 92% ee.¹⁷ The absolute configuration is based upon the Sharpless mnemonic¹⁵ and Mosher ester analysis.¹⁸ Diol 2 can be selectively protected with TBSCl (90%) to give furan 5, which smoothly rearranges to hemiacetal 6a when oxidized with NBS.¹⁹ Hemiacetal **6a** exists as an equilibrating mixture of anomers, diastereomerically enriched mixtures of **6a** equilibrate to a (1:1) mixture of anomers in deuterated chloroform. Our hopes of taking advantage of the difference in reactivities of axial versus equatorial anomeric alcohols were realized when hemiacetal **6a** was treated with benzoyl chloride at -78 °C to produce pyranone 6b (>20:1 ratio of diastereomers). This result appears to be general for acid chlorides as pivaloyl chloride (>10:1) showed similar selectivity, whereas TBSCl gave approximately a 1:1 mixture

(13) For a good review, see: Hudlicky, T.; Entwistle, D. A.; Thorpe, A. J. Chem. Rev. 1996, 96, 1195.
(14) This in situ use of vinylfuran allows for much higher yields of diol

Wittig technology provides vinylfuran in yields on the order of 10%. Previous practical approaches to vinylfuran involve a four-step sequence from furfural that involves a stoichiometric Cu-promoted decarboxylation of 3-furylpropanoic acid, see: Schmidt, U.; Werner, J. *Synthesis* **1986**, 986. (15) Kolb, H. C.; VanNieuwenhze, M. S.; Sharpless, K. B. *Chem. Rev.*

1994. 94. 2483-2547.

(16) Although we were concerned about an adverse solvent effect caused by the presence of ether, Ogasawara has observed identical ee's in *t*-BuOH/ H₂O; see ref 12a.

(17) The (R) diol 7 has been prepared on a half mole scale with no reduction of enantioselectivity. Similarly the (S) diol 7 has been prepared on a quarter mole scale.

(18) (a) Sullivan, G. R.; Dale, J. A.; Mosher, H. S. J. Org. Chem. 1975, 38, 2143. (b) Yamaguchi, S.; Yasuhara, F.; Kabuto, K. T. Tetrahedron 1976, 32. 1363.

(19) Georgiadis, M. P.; Couladoures, E. A. J. Org. Chem. 1986, 51, 2725 and ref 11b.

^{(11) (}a) Achmatowicz, O.; Bielski, R. Carbohydr. Res. 1977, 55, 165. (b) Grapsas, I.; K.; Couladouros, E. A.; Georgiadis, M. P. Pol. J. Chem. 1990, *64*, 823.

⁽¹²⁾ Ogasawara has previously demonstrated the asymmetric dihydroxylation of vinylfuran and applied it toward the synthesis of D- and L-levoglucosenone: (a) Taniguchi, T.; Nakamura, K.; Ogasawara, K. Synlett **1996**, 971. (b) Taniguchi, T.; Ohnishi, H.; Ogasawara, K. Chem. Commun. 1996, 1477-1478.



Scheme 4



of anomers.²⁰ Pyranone **6b** was easily purified by filtering through silica gel and isolated as a single diastereomer in a 56% yield from 2. With the two stereocenters of 6b introduced, the molecule was poised for introduction of the remaining functionality of the hexoses (Scheme 3).

Pyranone 6b was stereoselectively reduced under the Luche conditions (NaBH₄/CeCl₃, -78 °C)²¹ to give alcohol $7a^{22}$ as the only observable stereoisomer (>95%), which can be protected without purification to give ethyl carbonate 7b or benzyl carbonate 7c, each in 80% yield. Three partially protected mannosugars were produced via a completely diastereoselective dihydroxylation reaction of 7a, 7b, or 7c in \sim 90% yield in each case (Scheme 3).²³ A differentially protected mannose was easily achieved upon treatment of diol 1b with trimethyl orthoacetate to form a cyclic ortho ester in situ, which was hydrolyzed to the axial acetate 1d. The differentiated mannosugar 1d was formed in a 62% yield with a regioselectivity greater than 25:1.24

The C-4 isomer of **7d**, allylic alcohol **8**, can also be easily produced by performing a Mitsunobu reaction on 7d (Scheme 4). Key to this transformation is the selective hydrolysis of a *p*-nitrobenzoyl ester in the presence of the anomeric ester. Although this operation can be performed on benzoate **6b**, more reproducible results are observed when pivolate 6c is used. Reduction of pyranone 6c under the Luche conditions yielded allylic alcohol 7d as a single diastereomer in 95% yield. Exposure of 7d to the Mitsunobu reaction conditions (PPh3, DEAD, p-nitrobenzoic acid (PNBOH)) yielded a *p*-nitrobenzoic ester (65%) which was selectively hydrolyzed with Et₃N in MeOH to yield the axial alcohol 8 (90%).²⁵

Finally, access to 8 extends this versatile synthetic strategy to other hexoses, as illustrated by the synthesis of



protected talose 9 and gulose 10 (Scheme 5). Treatment of allylic alcohol 8 with OsO4/NMO in t-BuOH/H2O afforded an 80% yield of the protected gulose isomer 10.26 Amazingly, the protected talose isomer 9 can be selectively produced upon treatment of 8 with the TMEDA adduct of OsO4 (80%).²⁷ Unfortunately for this system, the hydroxy-directed delivery of a cis diol requires an axial alcohol; exposure of 7a to the identical conditions only yielded the mannose isomer 1a. The relative configurations of 1a, 9, and 10 were determined by examining relevant coupling constants and NOE's from a series of ¹H NMR, ¹H, ¹H-COSY, and ¹H NOE experiments. The relative and absolute configurations of the gulose sugar **10** were confirmed by single-crystal X-ray analysis (see Supporting Information).

In summary, we have developed a practical five-step synthesis of both D- and L-mannose from furfural (39% yield). This route is amenable to multigram scale preparation. Similarly we have also extended this methodology to D- and L-gulose and D- and L-talose in comparable yields (19%). We are currently investigating an epoxide ring opening approach to the other isomers of the hexoses. We feel this new route to L-sugars will be very beneficial for the synthesis of natural and unnatural oligosaccharides.

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Supporting Information Available: Spectroscopic and analytical data for all new compounds as well as experimental procedures. This material is available free of charge via the Internet at http://pubs.acs.org.

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⁽²⁰⁾ The selective benzoylation allows for the simple purification of 6b without resorting to tedious chromatographic separation. BzCl at room temperature with excess $E_{3}N$ gave a 4:1 mixture of isomers, whereas 1 equiv of $Et_{3}N$ gave a 1:1 mixture. Achmatowicz has previously shown that molecules related to 6a gave a 1:1 mixture of methoxy anomers with MeOH/ acid; see ref 11a

⁽²¹⁾ Luche, J.-L. J. Am. Chem. Soc. **1978**, 110, 2226. (22) Mosher ester analysis of **7a** showed that recrystallized enone **6b** had significantly increased enantioexcess (>96% ee).

⁽²³⁾ For a review of diastereoselection in the osmium-catalyzed dihydroxylation reaction, see: Cha, J. K.; Kim, N.-S. Chem. Rev. 1995, 95, 1761. (24) A mixture of axial and equitorial acetates was produced upon

treatment of **1c** with 1 equiv of Ac₂O which allowed for easy detection of the > 25:1 mixture by ¹H NMR. (25) (a) Martin, S. P.; Dodge, J. A. *Tetrahedron Lett.* **1991**, *32*, 3017. (b) Grynkiewicz, G. *Pol. J. Chem.* **1979**, *53*, 2501. (c) Mitsunobu, O. *Compr.* Org. Synth. 1991, 6, 1.

⁽²⁶⁾ For a recent eight-step synthesis of gulose from L-xylose, see: Dondoni, A.; Marra, A.; Massi, A. *J. Org. Chem.* **1997**, *62*, 6261. Dondoni appraises L-gulose at \$2000/g.

⁽²⁷⁾ Less than 5% of the gulose isomer was formed. These conditions were chosen for the hydroxy-directed delivery of a cis diol. See: Donohoe, T. J.; Moore, P. R.; Waring, M. J.; Newcombe, N. J. *Tetrahedron Lett.* **1997**, 38. 5027